

# PARTS LIST

for

# **MAYTAG<sup>®</sup>**

## **COMMERCIAL STACKED**

### **MODELS**

**MLE20PDBZW0 (WHITE) ELECTRIC DRYER/WASHER**

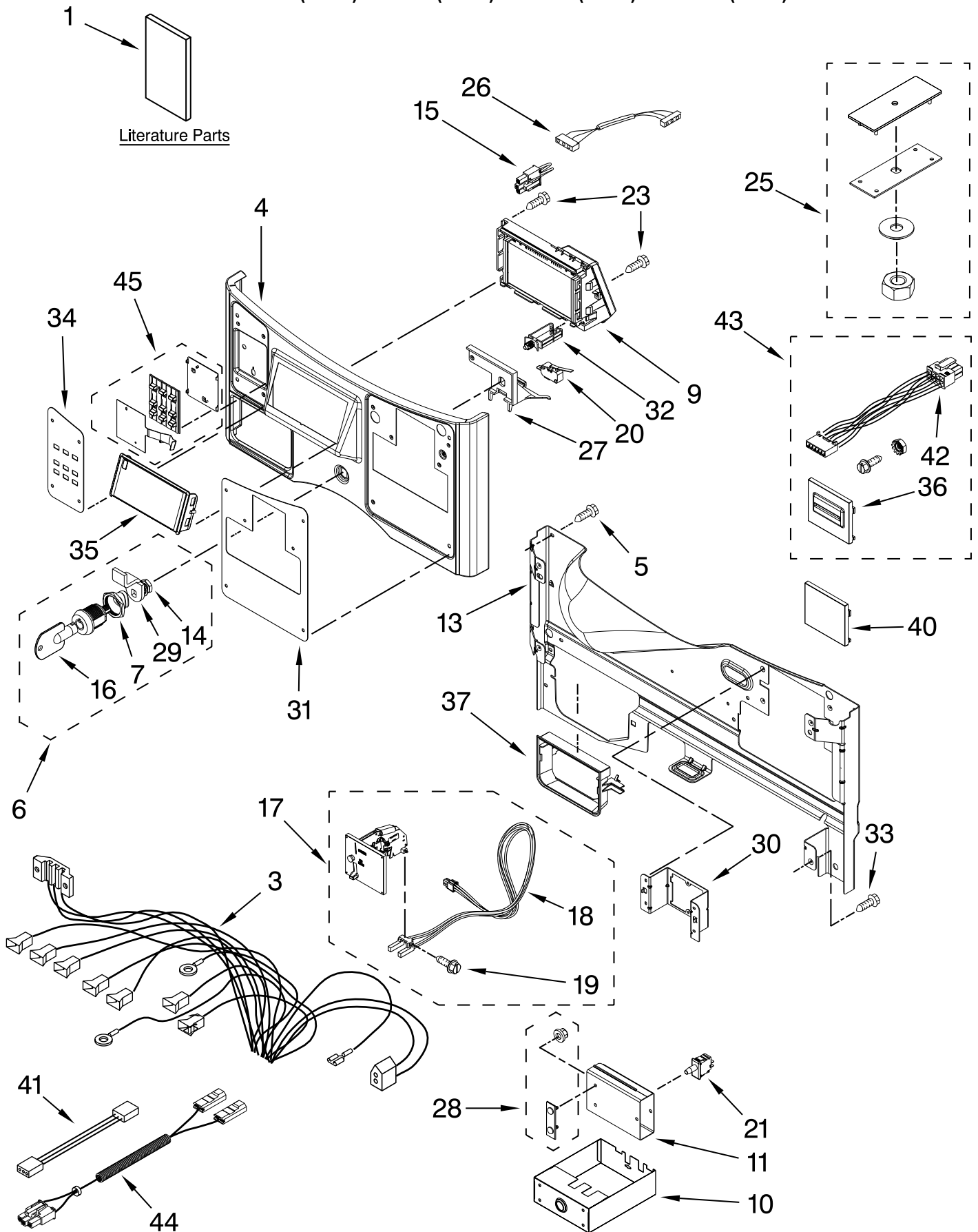
**MLE20PRBZW0 (WHITE) ELECTRIC DRYER/WASHER**

**MLG20PDBWW0 (WHITE) GAS DRYER/WASHER**

**MLG20PRBWW0 (WHITE) GAS DRYER/WASHER**

# CONTROL PANEL PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
 (White) (White) (White) (White)



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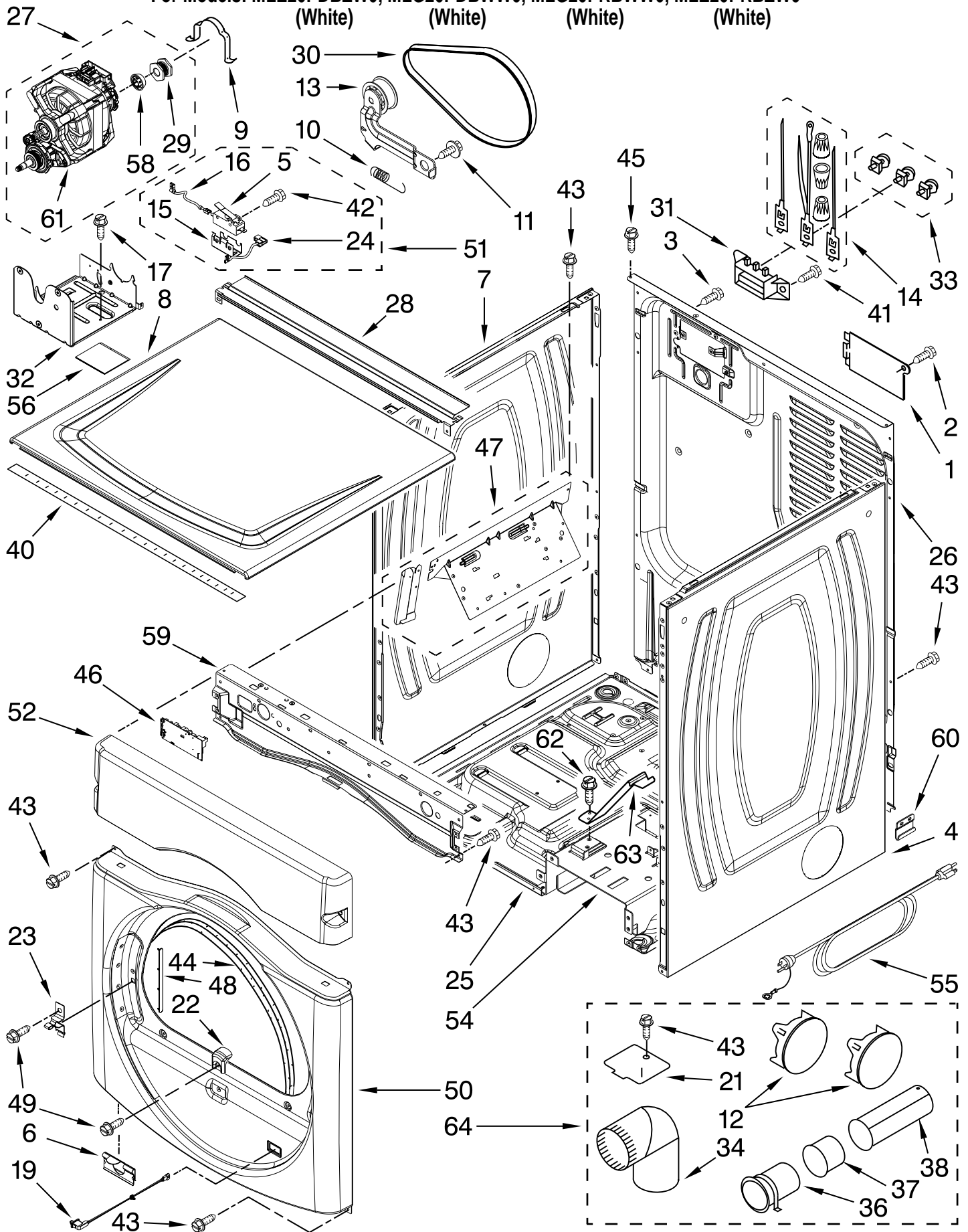
# CONTROL PANEL PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
(White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1		Literature Parts Installation Instruction	14	W10177242	Hex Nut, 28-9/32	28	W10159907	Mounting Strap, Weld Assembly
	W10045641		15	W10133282	Service/Vault, Switch Jumper	29	W10133266	Cam-Lock Bracket
	W10434041		16	W10140858	Key, Access Door	30	W10198322	PD
	W10335471	Tech Sheet	17		Coin Drop Assy.		W10198323	PR
	W10491347	Parts List		W10133245	Dual Coin Drop, Assembly	31		Fascia
3		Harness, Main		W10133242	Single Coin Drop, Assembly		W10198334	
	W10242901			W10133242	Single Coin Drop, Assembly	32	W10129069	Clip, Wire
	W10242899		18	W10247389	Coin Sensor Assy, Coin 1 (White)	33	W10386302	Screw, 8-18 x 1/2
4		Panel Assembly		W10247388	Coin Sensor Assy, Coin 2 (Black)	34	W10198284	Fascia-Buttons
	W10198200	PD				35	W10198390	Window-Display
	W10198201	PR	19	W10142655	Screw, 6-20 x 1.00	36	W10198367	Bezel-PR
5	3390647	Screw, 8-18 x 1/2	20	W10447152	Service Access, Switch	37	W10198345	Collar, Dispenser
6	W10133264	Service & Programming Lock	21	W10131838	Switch-Vault Service Door	40	W10198366	Cover PD/PN
7	W10139762	Hex Nut, 27-3/4	23	W10192860	Screw, 6-19 x 1/2	41	W10342214	Cable Set, UI To CCU Communication
9		Techbox Assembly	25	W10169579	Kit-Coin Box, Security (To be serviced as a kit)	42	W10239515	Card Reader, Harness
	W10198219	PD	26	W10242897	Harness, Wire	43	W10198451	Card Reader, Conversion Kit
	W10198220	PR	27	W10198375	Support-Console	44	W10300896	Wire Harness, Vault Switch
10	W10133248	Coin Box				45	W10198198	Button Set, Assembly
11	W10133258	Vault Body, Assembly						
13	W10198369	Console Bracket						

# DRYER CABINET PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
 (White) (White) (White) (White)



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# DRYER CABINET PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
 (White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1	W10286180	Cover, Terminal Block	25		Base, Cabinet	46	W10376685	Control Board
2	3390814	Screw, 8-18 x 3/8		8565046	PR (Card Reader)	47	8563727	Control Bracket
3	8533974	Screw Ground		W10198309	PD (Coin Drop)	48	8565043	Plug, Strip Front Panel
4	8565048	Panel, Side (R.H.)	26	8565059	Panel, Rear	49	3357011	Screw, 10-16 x 1/2
5	8564010	Switch, Broken Belt	27	W10396034	Motor Assembly 60 HZ.	50	W10117421	Front Panel (Includes Illus. 44)
6	8519459	Clip, Toe Panel	28	W10198224	Bracket, Water Channel	51	W10155571	Switch, Assembly
7	8565054	Panel, Side (L.H.)	29	3394341	Pulley	52	W10198215	Enclosure, CCU Assembly
8	8563730	Top	30	W10131172	Belt, Drive	54	W10133261	Vault Switch, Bracket
9	660658	Clamp, Motor	31	3397659	Block, Terminal	55	W10440461	Power Cord
10	3387374	Spring, Idler	32	W10135695	Bracket, Motor	56	W10212660	Sound Pad, Motor
11	3389420	Retainer, Idler	33	279393	Terminal Block Screw Kit (For Terminal Block	58	3393657	Belt Restrainer
12	697750	Plug, Multivent	34	49026	4" - 90° Elbow	59	8565237	Bracket, Console
13	W10344192	Idler Assembly	36	8563747	Exhaust Pipe & Bracket	60	W10198461	Bracket-Stack
14	279318	Terminal, Brass & Tinned (3) (Includes Item. 33)	37	8563750	Exhaust Pipe (Short)	61	3405160	Belt, Poly V
15	8564011	Bracket, Switch	38	8563749	Exhaust Pipe (Long)	62	693995	Screw, 8-18 x 3/8
16	W10167613	Wire, Belt Switch	40	8318396	Seal-Foam (IEC)	63	W10198376	Bracket, Burner
17	343641	Screw, 8-18 x 1/2	41	8533971	Screw, 8-18 x 5/16	Optional Parts Not Included		
19	W10128087	Assembly, Door Switch	42	W10002600	Screw, 6-20 x 1.00	Dryer Exhaust Kit		
21	8066115	Cover-Plate	43	3390647	Screw, 8-18 x 1/2	(For Side & Bottom Venting)		
22	8580015	Ramp, Door	44	3387242	Seal, Front Panel			
23	8565122	Strike, Door	45	3393008	Screw, 10-16 x 1/2			
24	8539892	Wire-Motor To-Belt-Switch						
						64	279818	White



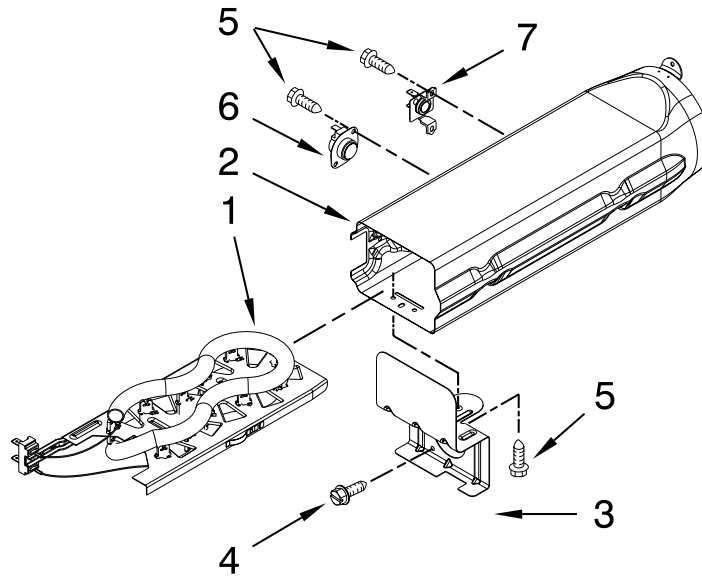
# BULKHEAD AND BLOWER PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
 (White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION
1	W10359271	Shaft, R.H. Thread
2	3390647	Screw, 8-18 x 1/2
3	W10153413	Door, Lint Screen
4	3392519	Thermal Fuse (91°C)
5		Air Duct Assembly
	697354	PD
	3394346	PR
6	697813	Foam-Seal
7	697814	Seal, Drum Front
8	3934666	Nut, 3/8 x 16(R.H.)
9	W10049370	Lint Screen
10	3402841	Lens, Drum Light
11	359625	Screw, 8-18 x 1/2
12	W10344699	Collar-Duct
13	8533971	Screw, 8-18 x 5/16
14	W10001120	Nut, 3/8-16 (L.H.)
15	W10080170	Bulkhead, Rear
16	3387459	Washer, Support
17	W10359272	Shaft, L.H. Thread
18	690997	Ring, Tri
19	W10314171	Roller, Support
20	8563728	Exhaust Pipe
21	W10153423	Housing, Outlet Assembly
22	489463	Screw, 8-18 x 5/8
23	W10153420	Complete Drum Assembly
24	W10219342	Screw, 8-16 x 3/4
25	W10166807	Seal, Drum
27	W10153412	Grille, Outlet
28	279457	Terminal Wire Kit (For Heater Element Wiring Harness Repair)
29	W10410531	Bracket, Drum Light
30	8565061	Bulkhead, Front
31	W10349492	Wheel, Blower
32	3394986	Spring, Lint Screen Door
33	697770	Foam-Seal
34	695240	Screw, 8-18 x 1/2
35	8577274	Thermistor
36	3390647	Screw, 8-18 x 1/2
37	8544362	Housing, Blower
38	8066168	Lint Duct Assembly
39	3387230	Screw, 10-16 x 1
40	W10153409	Baffle, Drum
41	W10128544	Drum Caplug
42	W10345456	Clip-Spring

# DRYER HEATING PARTS – ELECTRIC

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
 (White) (White) (White) (White)



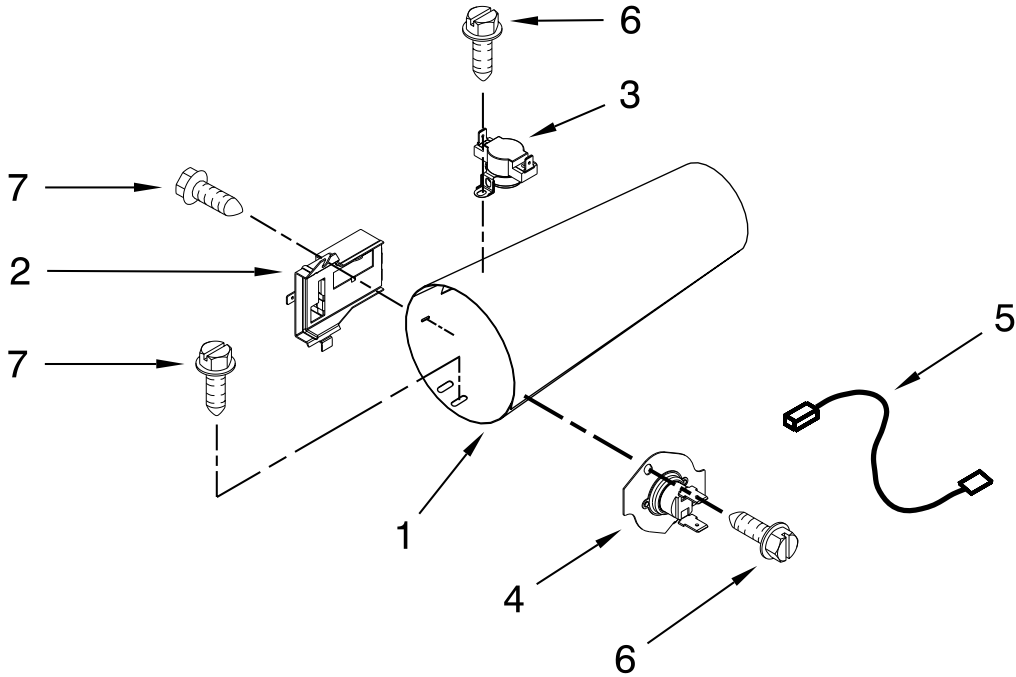
Illus. No.	Part No.	DESCRIPTION
1	3387748	Heater Element
2	3392537	Heater Box,
3		Bracket, Heater Box
	8066099	PR
	W10198340	PD
4	693995	Screw, 8-18 x 3/8
5	90767	Screw, 8-18 x 3/8
6	3391914	Thermostat, High-Limit 295/215-NC
7	8318314	Thermal Cut-Off (Includes Item 6)

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# DRYER HEATING PARTS – GAS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
 (White) (White) (White) (White)

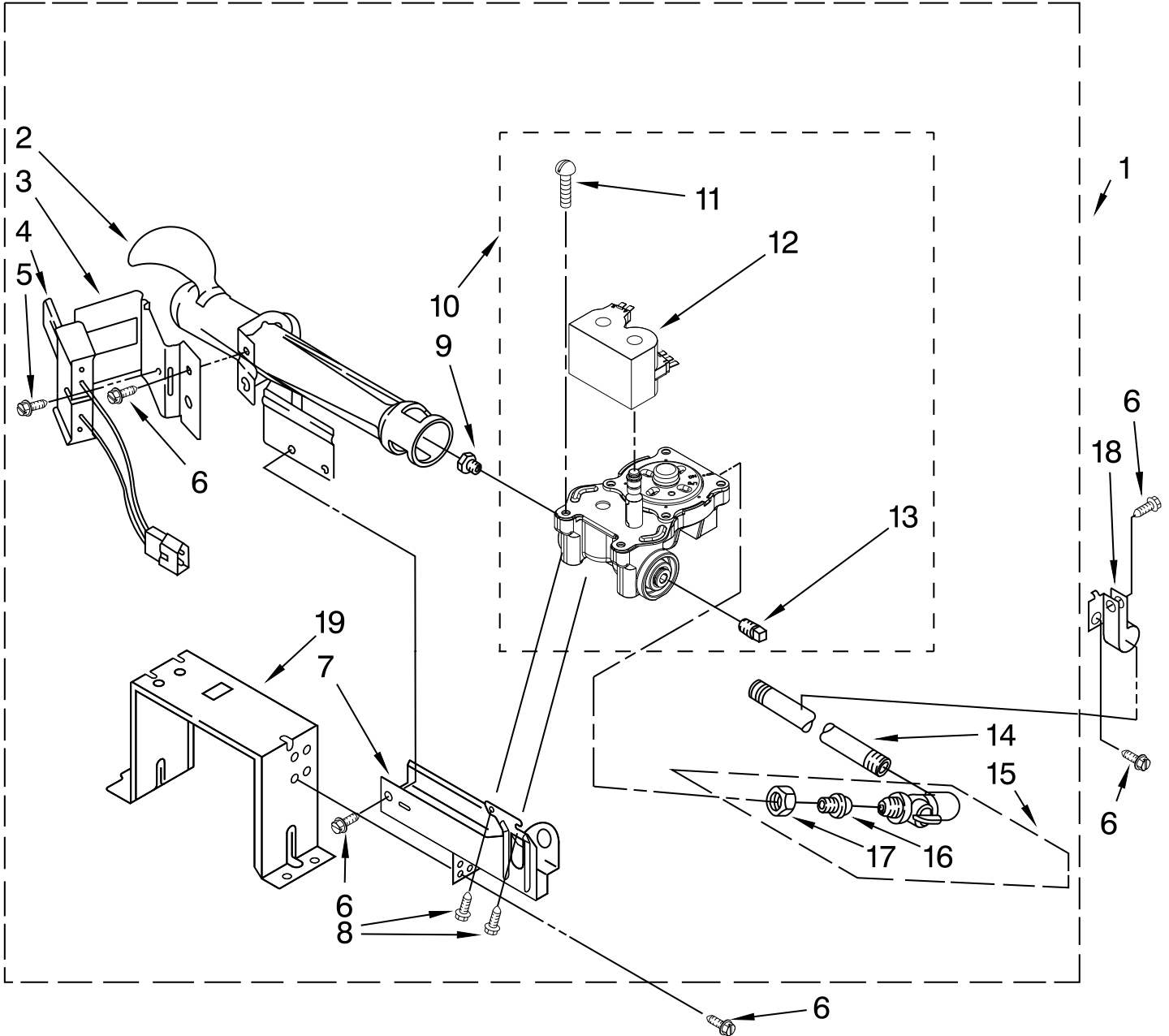


Illus. No.	Part No.	DESCRIPTION
1	8573824	Funnel-Burner
2	338906	Radiant Sensor
3	3391912	Thermostat, High Limit
4	8573713	Thermal Cut-Off (Includes Item #3)
5	3401707	Jumper TCO, High Limit
6	90767	Screw, 8-18 x 3/8
7	3390647	Screw, 8-18 x 1/2

# DRYER BURNER ASSEMBLY PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
(White) (White) (White) (White)

USE WITH TYPE 1 – NATURAL, TYPE 2 – MIXED,  
AND TYPE 4 – LIQUEFIED PROPANE AND BUTANE GASES



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# DRYER BURNER ASSEMBLY PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
(White) (White) (White) (White)

USE WITH TYPE 1 – NATURAL, TYPE 2 – MIXED,  
AND TYPE 4 – LIQUEFIED PROPANE AND BUTANE GASES

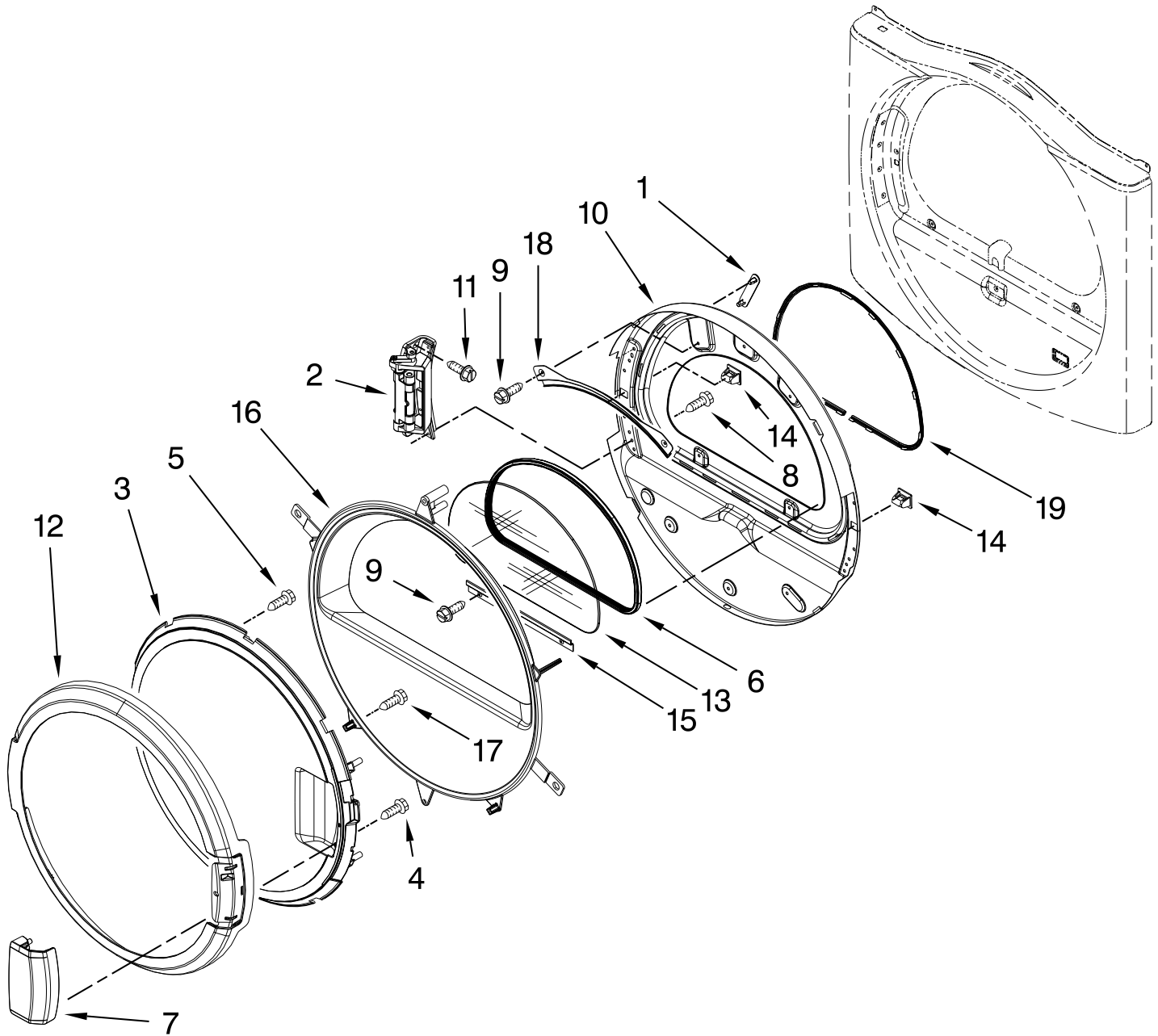
<b>Illus.</b>	<b>Part</b>	
<b>No.</b>	<b>No.</b>	<b>DESCRIPTION</b>
1	W10400668	Burner Assembly 60 Hz. (Type 1, 2 & 3) (Copreci)
2	688617	Tube, Burner
3	694298	Bracket, Ignitor
4	686590	Ignitor
5	3393909	Screw & Washer (8–32 x 5/8)
6	343641	Screw, 10–16 x 1/2
7	3389871	Base, Burner
8	3387057	Screw, 10–16 x 1/2
9		Orifice, Burner
	234870	Type 1
	234868	Type 2
10	W10299939	Valve, Gas 60 Hz. (Complete)
11	326049536	Screw, Coil
12	W10328463	Coil, 60 Hz.
13	W10295523	Plug, Pipe
14	W10110395	Pipe, Gas Supply
15	697441	Valve & Union Shut-Off
16	3393767	Pipe, Tail
17	233076	Nut, Compression
18	3387561	Clamp, Pipe
19	3389889	Bracket, Support

## Following Parts Not Illustrated

W10436933RE Conversion Kit  
(Type 1 and 2)  
to Type (4) L.P.G.

# DRYER DOOR PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
(White) (White) (White) (White)



Illus. No.	Part No.	DESCRIPTION
1	8565119	Hinge Hole Cover (Inner Door)
2	W10304672	Door Hinge Assembly
3	W10137467	Assembly, Door Intermediate
4	9742177	Screw, 8-18 x 5/8
5	3400618	Screw, 6-32 x 3/8
6	8579663	Seal, Window
7	W10112976	Handle, Door

Illus. No.	Part No.	DESCRIPTION
8	W10159996	Screw, 10-24 x 3/64
9	3393258	Screw
10	W10421899	Door Assembly (Inner) (Includes Illus. 1, 14 & 19)
11	355515	Screw, 8-18 x 11/16

Illus. No.	Part No.	DESCRIPTION
12	W10112916	Door, Outer Ring
13	W10286878	Window
14	690081	Door Catch Assembly
15	8519354	Retainer-Lower
16	8580059	Door, Intermediate
17	8534022	Screw
18	8519356	Retainer, Upper
19	W10407973	Door Seal

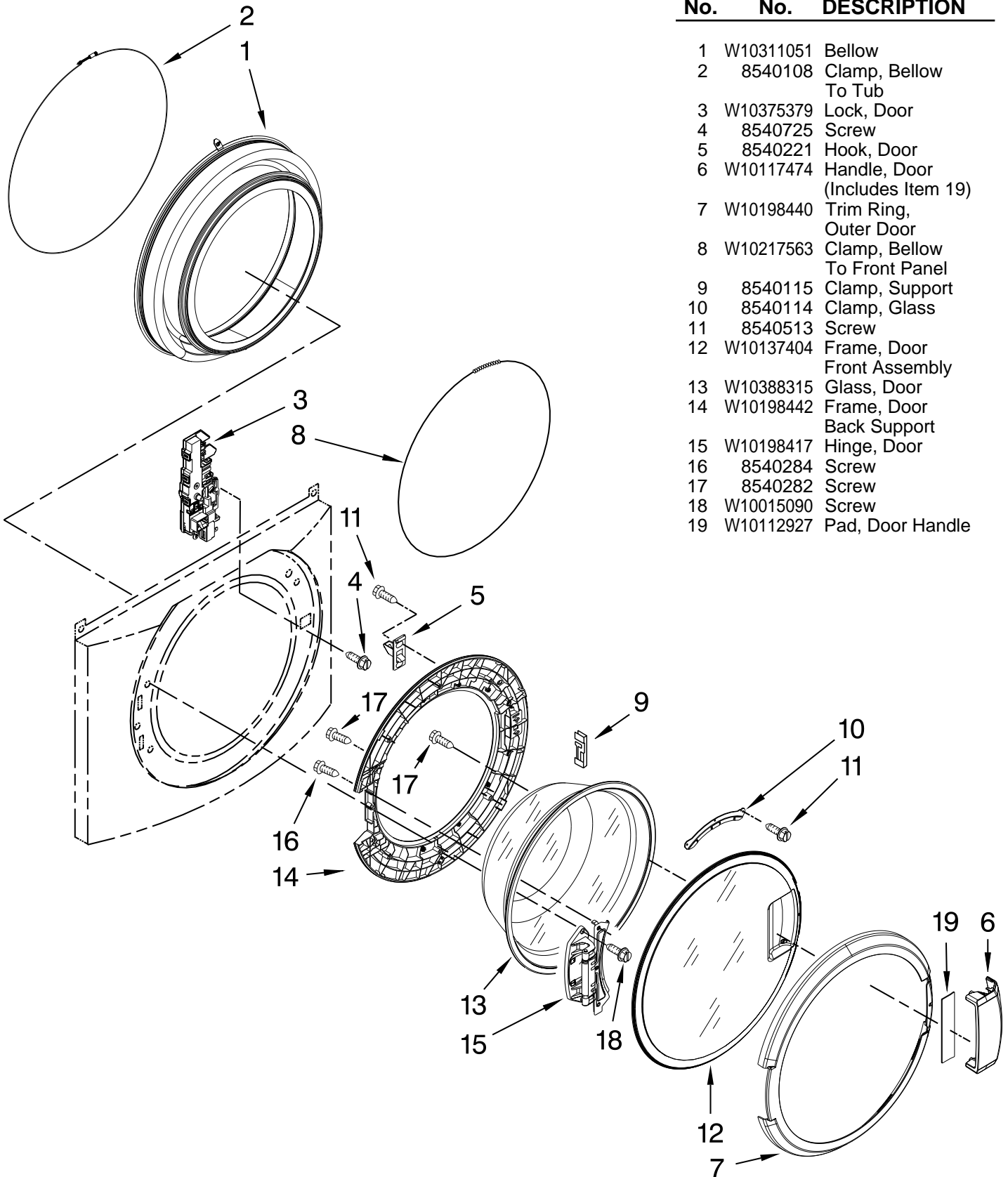
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# WASHER DOOR PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
 (White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION
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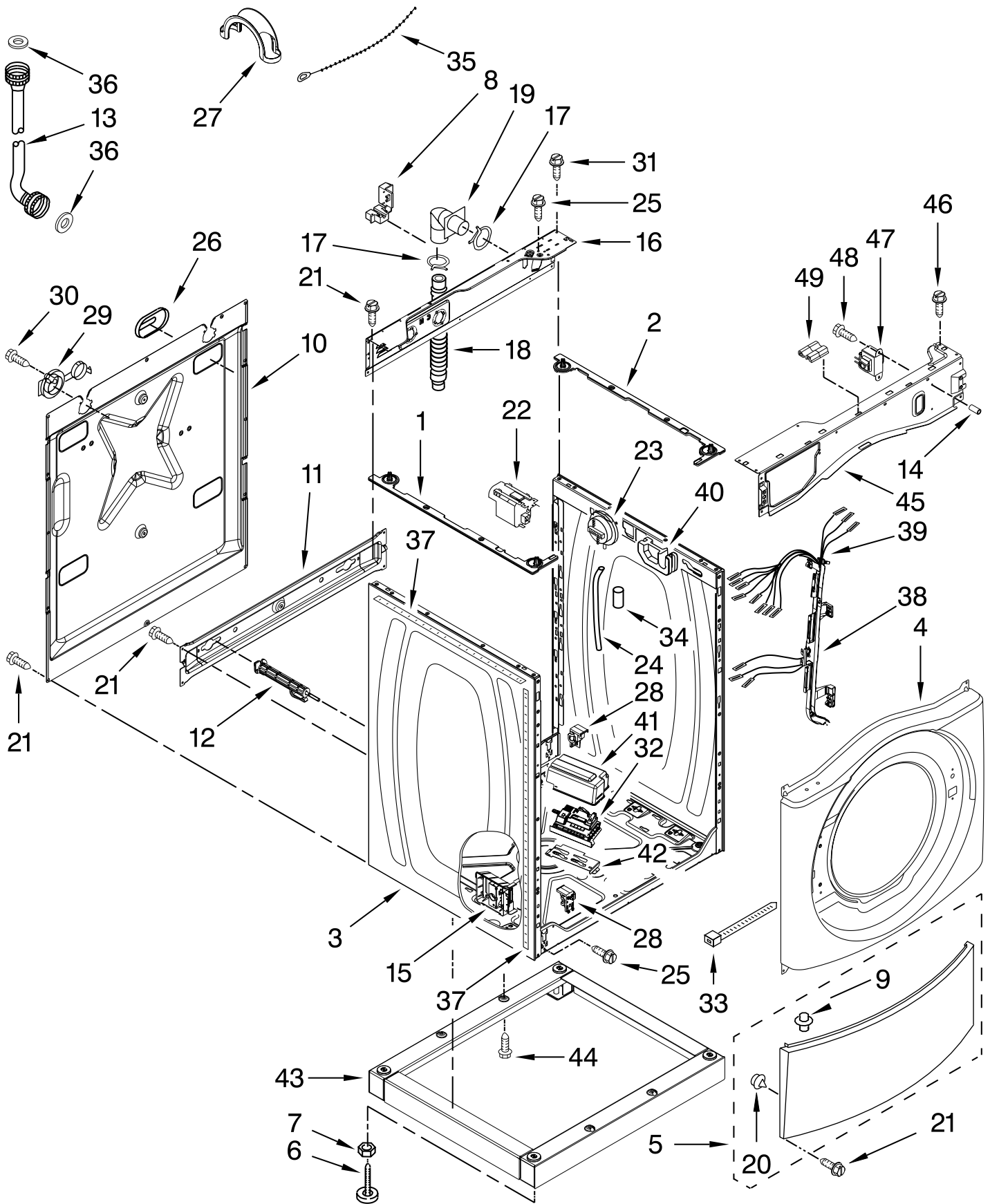
- |    |           |                                 |
|----|-----------|---------------------------------|
| 1  | W10311051 | Bellow                          |
| 2  | 8540108   | Clamp, Bellow To Tub            |
| 3  | W10375379 | Lock, Door                      |
| 4  | 8540725   | Screw                           |
| 5  | 8540221   | Hook, Door                      |
| 6  | W10117474 | Handle, Door (Includes Item 19) |
| 7  | W10198440 | Trim Ring, Outer Door           |
| 8  | W10217563 | Clamp, Bellow To Front Panel    |
| 9  | 8540115   | Clamp, Support                  |
| 10 | 8540114   | Clamp, Glass                    |
| 11 | 8540513   | Screw                           |
| 12 | W10137404 | Frame, Door Front Assembly      |
| 13 | W10388315 | Glass, Door                     |
| 14 | W10198442 | Frame, Door Back Support        |
| 15 | W10198417 | Hinge, Door                     |
| 16 | 8540284   | Screw                           |
| 17 | 8540282   | Screw                           |
| 18 | W10015090 | Screw                           |
| 19 | W10112927 | Pad, Door Handle                |



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# WASHER CABINET PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
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# WASHER CABINET PARTS

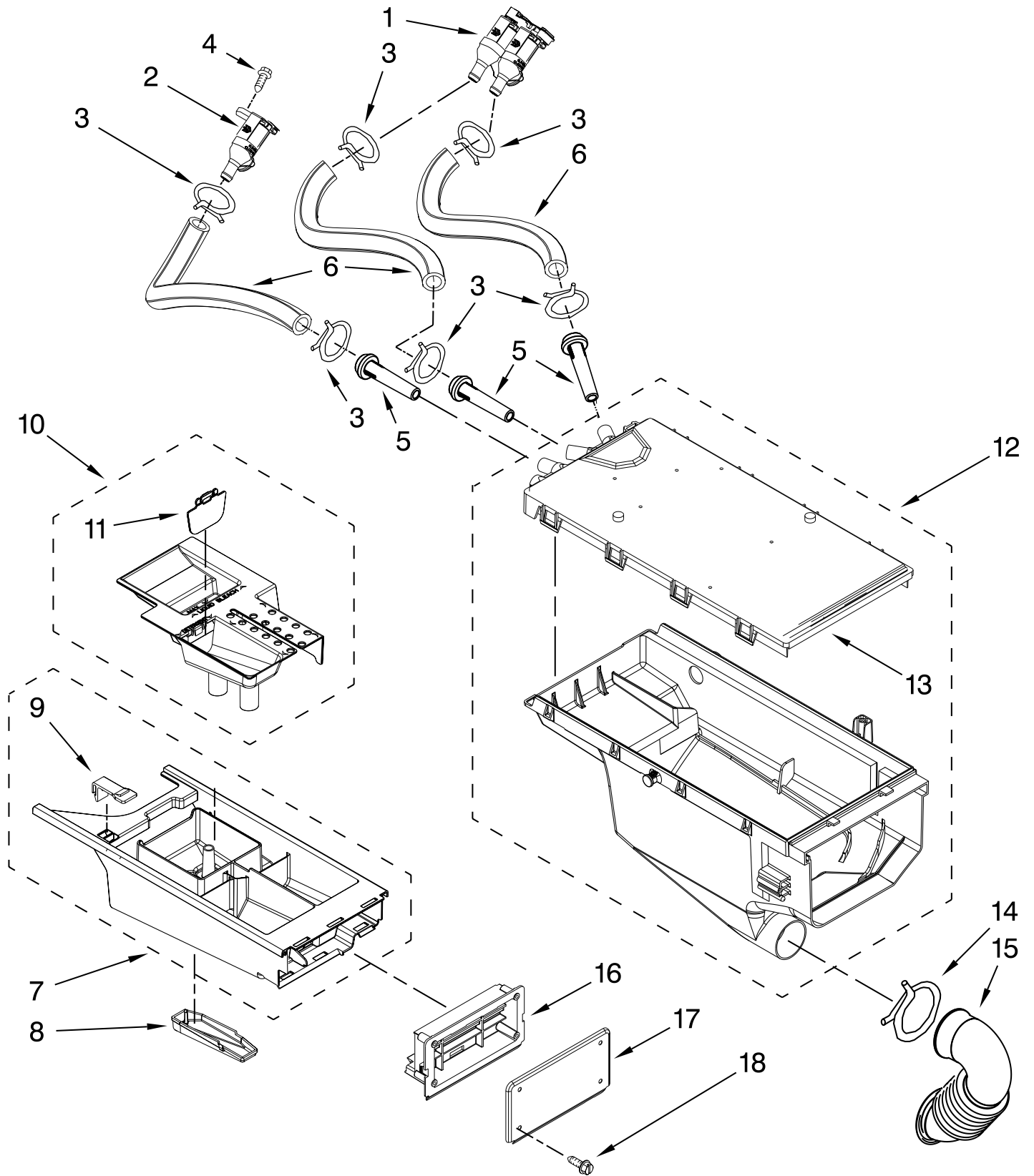
For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
 (White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1	W10405229	Rail–Spacer, Left	22	W10339736	Filter, Interference	39	W10330830	Harness, Main Wiring
2	W10405223	Rail–Spacer, Right						Includes Item 38
3	W10225458	Cabinet	23	W10292407	Switch, Pressure			And The Following
4	W10306505	Panel, Front	24	8540294	Hose, Pressure Switch			Cable Sets:
5	8540813	Toe Panel						(Not Illustrated)
6	W10245373	Foot, Leveling	25	8540479	Screw, Grounding	W10342200		CCU To Cold Fill
7	3359452	Nut, Lock	26	8540268	Cover, Transport			Valve (4 Pole)
8	W10110676	Strain Relief, Power Cord	27	8577378	U–Bend, Drain Hose	W10342201		CCU To Hot Fill
9	8518891	Rivet	28	W10085220	Microswitch			Valve (2 Pole)
10	W10258342	Panel, Rear	29	8540728	Sleeve, Cord Support	W10342210		CCU To MCU – Power
11	W10189659	Brace, Transport						(2 Pole)
12	W10251449	Bolt, Shipping	30	8540727	Screw, 3 x 8 mm	W10342214		CCU TO MCU–Serial
13		Hose, Water Inlet	31	8540329	Screw			Communication
	W10194208	Cold Water	32	W10487818	Microcomputer, Machine Control			(3 Pole)
	8571378	Hot Water				W10342208		Door Lock – Power
14	W10018050	CAPLUG	33	3429563	Cable Tie	40	8540643	Bracket, Spring
15	W10384849	Motor Control Unit	34	2161302	Sleeve, Pressure Switch Hose	41	W10405233	Cover, CCU
16	W10244560	Brace, Rear				42	W10198280	Bracket, CCU
17	356138	Clamp, Hose	35	3347868	Cable Tie	43	W10103350	Pedestal, Commercial
18	W10106460	Hose, Drain–Outer	36	3976300	Washer, Water Inlet Hose	44	3400111	Screw, 12–14 x 5/8
19	W10003260	Connector, Hose Outlet				45	W10294428	Bracket, Console
20	238614	Bumper	37	8318396	Seal, Foam–IEC	46	W10015090	Screw, 8–18 x 5/8
21	W10015090	Screw, 8–18 x 5/8	38	W10168546	Harness Channel, Side Front	47	W10198388	Transformer, 120 To 22.5 VAC
						48	8540329	Screw, 8–18 x 7/16
						49	W10198373	Retainer–Base

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# DISPENSER PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
(White) (White) (White) (White)



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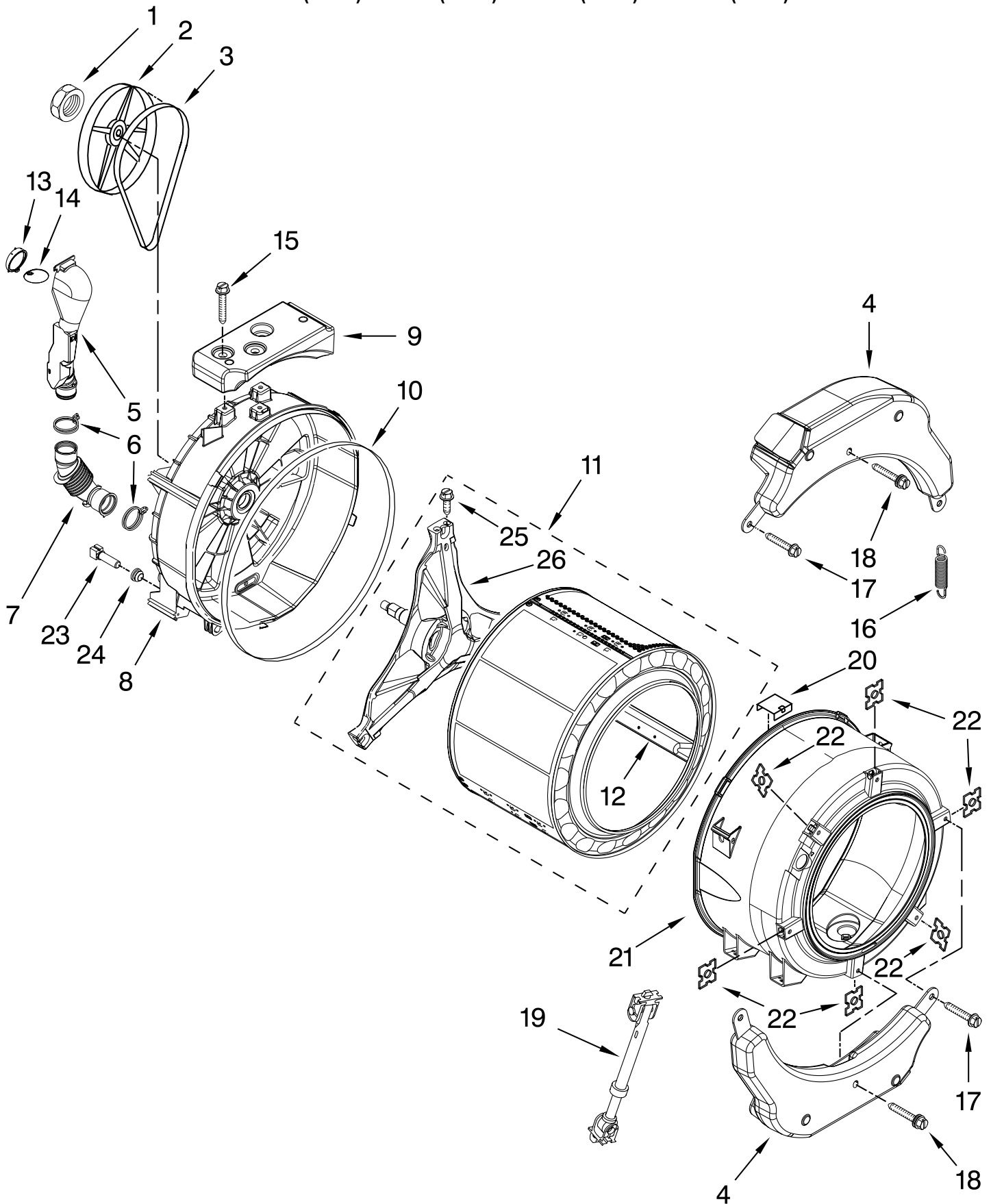
# DISPENSER PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
(White) (White) (White) (White)

<b>Illus. No.</b>	<b>Part No.</b>	<b>DESCRIPTION</b>
1	W10212596	Valve, Water Inlet (Double)
2	W10212598	Valve, Water Inlet (Single)
3	370450	Clamp, Hose
4	W10137456	Screw
5	8183181	Nozzle, Inlet
6	W10212611	Hose, Valve To Dispenser
7	W10376660	Drawer, Detergent
8	8540399	Cover, Detergent Drawer
9	W10198458	Tab, Drawer Release
10	W10407371	Siphon, Bleach/Softener
11	W10298953	Door, Living Hinge
12	W10212603	Dispenser, Outer Housing
13	W10212604	Plate, Distribution
14	8281276	Clamp, Hose
15	8540063	Hose, Dispenser To Tub
16	W10405607	Handle, Drawer
17	W10198450	Cover, Handle
18	W10137456	Screw, 8-18 x 1/2

# TUB AND BASKET PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
(White) (White) (White) (White)



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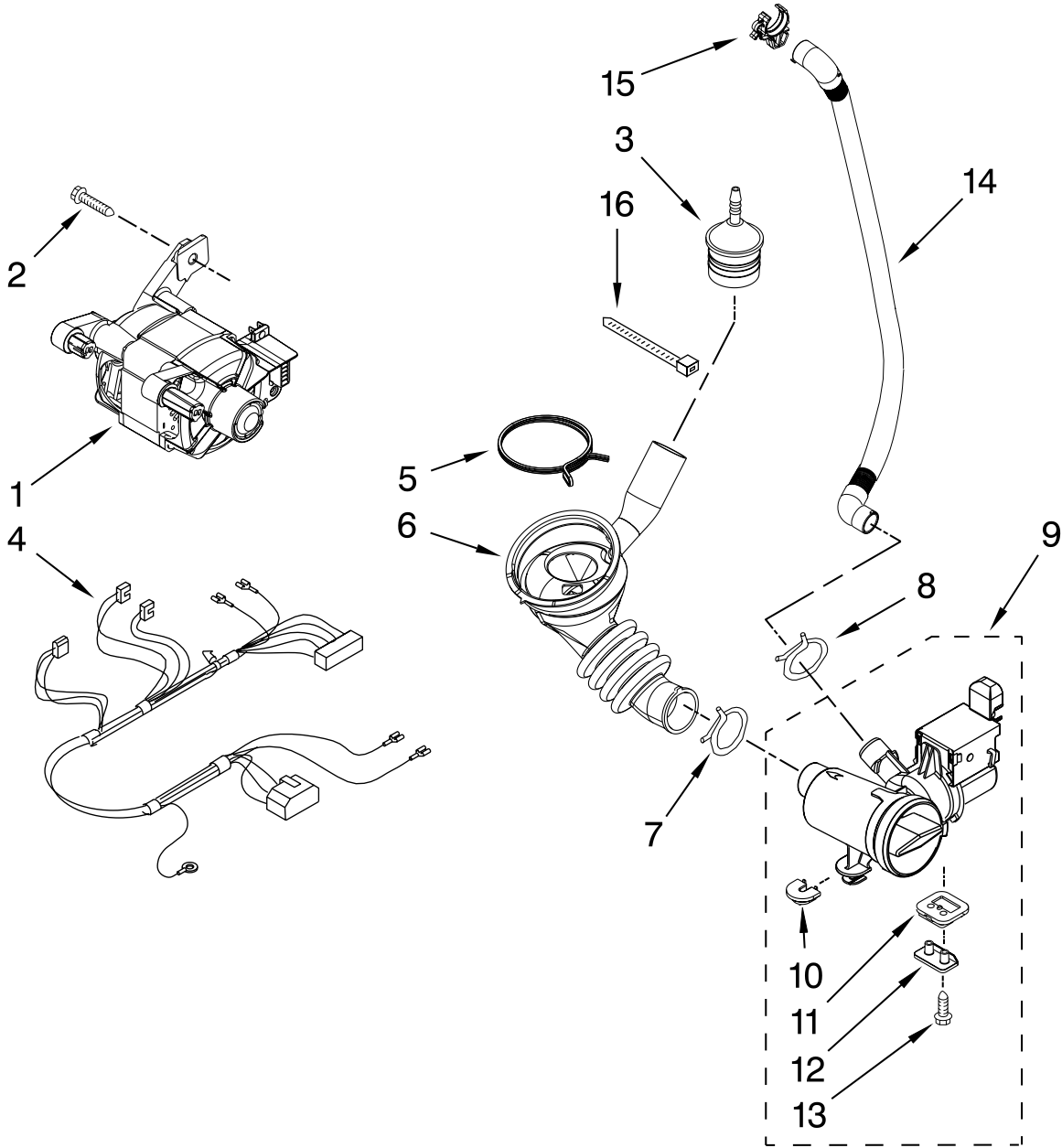
# TUB AND BASKET PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
 (White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION
1	8533999	Nut, Pulley
2	8540088C	Pulley
3	W10260319	Belt, Drive
4	W10223198	Counterweight, Front
5	W10142720	Pipe, Ventilation
6	8540010	Clamp, Vent Hose
7	8540019	Hose, Exhaust
8	W10303574	Tub, Rear (Includes Items 10 & 22)
9	W10200747	Counterweight, Rear
10	8540090	Gasket, Tub
11	W10303571	Basket, Complete
12	W10118982	Baffle, Tub
13	W10142721	Connector – Ventilation
14	W10142722	Flap – Ventilation
15	W10246531	Screw, Rear Counterweight
16	W10010360	Spring, Suspension (Set Of 2)
17	W10094780	Bolt, Counterweight
18	W10259288	Bolt Assembly, Counterweight Center Hole
19	W10015830	Shock Absorber
20	8540092	Clamp, Tub
21	W10266965	Tub, Front (Includes Items 10 & 22)
22	8540072	Nut, Push-In
23	W10176659	Negative Thermistor Control
24	8540766	Seal, Rubber
25	8540382	Screw
26	8540342	Crosspiece Assembly

# PUMP AND MOTOR PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
(White) (White) (White) (White)



Illus. No.	Part No.	DESCRIPTION
1	W10171927	Motor, Drive
2	8540134	Bolt, Motor
3	W10405608	Air Trap (Includes Item 16)
4	W10201879	Harness, Motor
5	8181734	Clamp

Illus. No.	Part No.	DESCRIPTION
6	8540012	Hose, Tub to Pump
7	370448	Clamp, Hose
8	356138	Clamp, Drain Hose
9	W10130913	Pump (Complete)
10	W10034820	Foot, Rubber (Slider)
11	W10034830	Foot, Rubber (Lock)

Illus. No.	Part No.	DESCRIPTION
12	8540033	Cap, Lock Foot
13	8533964	Screw, 10-16 x 1.25
14	W10272563	Hose, Drain- Inner
15	W10003290	Retainer, Drain Hose
16	2262071	Cable Tie

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# OPTIONAL PARTS (NOT INCLUDED)

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0  
(White) (White) (White) (White)

<u>Illus. No.</u>	<u>Part No.</u>	<u>DESCRIPTION</u>
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## PAINT, TOUCH-UP (1/2oz.)

72017 White

## PAINT, PRESSURIZED SPRAY (12 oz.)

350930 White  
350938 Primer, Gray

## PAINT, BULK (1 qt.)

799344 White (Uncut)

## ACCESSORY PARTS

8529894 Hold Down Kit  
80047 Kit,  
Dryer Repair  
285863 Drain Extension